



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2600-3-BENT-LH
Job Sheet 176626



Part No: D2600-3-BENT-LH

Job Qty: 10 ea

Part Name: Extrusion Bent LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2750 REV G SHEET 4, D2600 REV E SHEET 2 IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	10 Ea		5/11/18	0.00	0.00	Start Up Skidtubes-3		Mh
100	CNC Bend Skidtubes	10 pcs		5/11/18	0.20	3.22	CNC Bend Skidtube		Mh
110	QC	10 pcs		5/11/18	0.00	0.00	QC5		BE
120	Packaging	10 pcs		5/11/18	0.00	0.00	Packaging3-1		BE
130	QC21-SA	10 Ea		5/11/18	0.00	0.00	QC21		MAY 24 2018

Part Op 100 - Pick qty 1 D2600-3-130 extrusion 1-Deburr one end of extrusion 2-Bend using CNC bending machine as per Descriptions: program 2750.C and Folio 14 use bending aid DT9635 3- cut fwd end of tube as per dwg D2750 4- cut aft end of tube as per dwg D2750
120 - LOCATION : LG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-130	Extrusion Round 3" 350	10 Ea (1 ea)	90-Start up Operation	5046305

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2600-3-130	10	97	0

Part Specifications

Specifications could not be found.

Plex 4/26/18 1:32 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																														
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Description Work Order Deviation		Disposition		Completed By																																														
DART Aerospace Ltd. 1270 Aberdeen Street Hamlet, ON K6A 1K7 CANADA TEL: 1 813 632-8200 Email: sales@dartaero.com www.dartaero.com Date: 05/23/18 Container No: S073819 Part: D2600-3-BENT-LH Job No: 176626 Serial No/Batch: S073819 Revision: Inspector:				Lead hand / Supervisor Val Verification																																														
				/ QA Coordinator Approval																																														
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